

Exercise 13

Based on the conditions used to carry out an exothermic reaction in a pilot single-orifice baffle COBR, propose a design for an industrial reactor capable of processing 25 times the pilot feed rate.

Neglect the baffle volume (low baffles thickness).

Pilot COBR data:

Reactor length	L_R	3 m
Baffle spacing	L	0.045 m
Reactor inner diameter	d	0.025 m
Baffle orifice diameter	d_o	0.01 m
Feed flowrate	F	$1.2 \cdot 10^{-5}\text{ m}^3 \cdot \text{s}^{-1}$
Frequency	f	1.6 Hz
Center-to-peak amplitude	x_o	$5 \cdot 10^{-3}\text{ m}$

Physical properties of reaction mixture

$$\rho = 840\text{ kg m}^{-3}$$

$$\mu = 5 \cdot 10^{-3}\text{ Pa} \cdot \text{s}$$

$$\lambda = 0.137\text{ W m}^{-1}\text{K}^{-1}$$

$$c_p = 2150\text{ J kg}^{-1}\text{K}^{-1}$$